

Technical Data Sheet

DUBRON White Plaster No. 465

Application range	For all interior mineral walls. As a base coat for the glazing technique with SUNNO Plant Glaze Concentrate No. 450 and SUNNO Pigment Concentrate No. 425. Not recommended using on areas directly exposed to water splashes.
Technical qualities	Soft plaster with good filling properties. After the tension-free hardening, the surface is smudge-proof, breathable, permeable to water vapor and can be well structured. Hiding power: Class 2 according to DIN EN 13300.
Full declaration	Water, chalk, titanium dioxide, natural resins, proteins, Isoaliphates, orange oil, cellulose, marble powder, methyl cellulose, borax, boric acid and silver chloride.
Color	White. Can be tinted with URA Coloring Paste No. 424. Raw material-related color variations are possible. Use for a project the same batch!
Application method	At room temperatures above 12°C (54°F). With a short hair roller or brush, can be modeled after painting with structure roller.
Coverage	Depending on the design, surface and the layer thickness. Please do a test to evaluate the exact amount of material needed. As a rule: 1lt (1.06 quart.) is sufficient for 4 m ² (43 ft ²), i.e. 250 ml/m ² .
Drying time	At 23 °C (73°F) and 50% relative humidity, about 24 h. Note for the glazing technique at least 3 days of drying.
Cleaning	Clean tools immediately after use with warm water and LATIS Natural Tool Cleaner No. 558.
Specific gravity	Approximately 1.39 g/ml.
Advice	Ensure good ventilation during and after application. P102 Keep out of reach of children. P301+P310 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Immediately call a doctor. EUH208 Contains limonene (orange oil). Can cause allergic reactions. EUH211 Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist.
Disposal	According to locally regulated laws.
Container sizes	1 l; 5 l; 10 l; 30 l.
Storage	Cool, but frost-free and dry. Shelf life: unopened at least 2 years. Once opened, use the product within 7–10 days.
Packaging	Made of polyethylene (PE). This material is ground water neutral and recyclable.

How to use

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General surface requirements	Surface must be dry, free of dust, grease, separation agents, cracks, mineral efflorescence and fungi, able to absorb and bear load.
Preparation	<p>Brick masonry, concrete, lime- and cement plaster: Clean surface thoroughly, remove processing oil from concrete surfaces. Treat sanding and very absorbent plaster with GRAVA Wall Primer Sealer No. 408 and in case of water- or nicotine spotting, prime with REMIO No. 618.</p> <p>Gypsum plaster, gypsum boards: Clean and prime with GRAVA Wall Primer Sealer No. 408</p> <p>Wooden materials, e.g. fibre board, OSB etc.: Clean and prime with REMIO No. 618.</p> <p>Cracks, joints and damages on plasters with a depth of more than 2 mm should be renovated with VEDO Wall Filler No. 440. Repair structural cracks with a crack-bridging repair system.</p>
Application	Stir DUBRON Natural White Plaster No. 465 well before use. Apply evenly with a short hair roller or a brush in a criss-cross pattern. When applied with a roller, two coats may be necessary for complete coverage.
After treatment	Can be painted over with DUBRON Natural Dispersion Paint No. 412 or No. 413. For glazing technique SUNNO Pigment Concentrate No. 425, SUNNO Plant Glaze Concentrate No. 450 and SUNNO Glaze Binder No. 451 can be used.
Important tips	Do not mix with products of other manufacturers for coloring, glazing, or filling if optimum results are to be achieved.

These directions are the result of long years of research and practical testing. They are backed by our most current expert information. New findings may invalidate this information. The latest version is available on our website at www.livos.de. This data sheet is meant to serve as information and instruction. No legal liability should be interpreted from it. In case of doubt, please contact the LIVOS customer service.

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